



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	839	3548	CYLINDER BLOCK ASSEMBLY	1	SEE NOTE	
2	19	34270	PLUG, EXPANSION - CYLINDEF	2		
2	19	34271	PLUG, EXPANSION - CYLINDEF	1		
-	19	37831	PLUG, OIL CHANNEL - CYLINDE	1		
3	19	34488	PLUG, EXPANSION - CAMSHAF	1		
4	19	34487	PLUG, PIPE - CYLINDER BLOC	1		
5	17	35465	PIN, DOWEL -CYLINDER BLOC	2		
6	23	35168	BEARING, DISTRIBUTOR PIVO	1		
7&8			BEARING, CAMSHAFT	1	SEE M/C SERVICE BULLETIN 83	
9	736	2343	PISTON AND PISTON PIN ASSE	AR		
9	733	2279	PISTON AND PISTON PIN ASSE	AR		
10	39	67119	RING, PISTON (STANDARD)	4	SERIAL 03377341-03506318	
10	39	67121	RING, PISTON (.030 O.S.)	AR	SERIAL 03377341-03506318	
10	39	67132	RING, PISTON (STANDARD)	4	SERIAL 03506319-09999999	
10	39	67134	RING, PISTON (.030 O.S.)	AR	SERIAL 03506319-09999999	
11	23	52256	BEARING UNIT, CRANLSHAFT	4		
11	23	52257	BEARING UNIT, CRANKSHAFT	AR		
11	23	52258	BEARING UNIT, CRANKSHAFT	AR		
11	23	52259	BEARING UNIT, CRANKSHAFT	AR		
11	23	52260	BEARING UNIT, CRANKSHAFT	AR		
12	23	52261	BEARING UNIT, CRANKSHAFT	1		
12	23	52262	BEARING UNIT, CRANKSHAFT	AR		
12	23	52263	BEARING UNIT, CRANKSHAFT	AR		
12	23	52264	BEARING UNIT, CRANKSHAFT	AR		
12	23	52265	BEARING UNIT, CRANKSHAFT	AR		
13		49954	CAP, REAR - CRANKSHAFT BE	1		
14		35310	CAP, INTERMEDIATE AND FRO	4		
--	15	34533	SHIM UNIT, BEARING CAP - FR	AR		
--	15	34534	SHIM UNIT, BEARING CAP -RE	AR		
15	10	46717	BOLT, BEARING CAP TO BLOC	10	SERIAL 03377341-03825578	
15	10	46717	BOLT, BEARING CAP TO BLOC	10	SERIAL 03825579-09999999	
16	16	48350	STUD, BEARING CAP AND OIL	AR	SERIAL 03825579-09999999	
17	26	58203	OIL SEAL UNIT, CRANKSHAFT	1		
--		34543	VALVE, BY-PASS - OIL FILTER	AR		
18	22	64425	FITTING, EXTENTION - CYLIND	1		
19	22	64426	FITTING, DRAIN - CYLINDER BL	1		